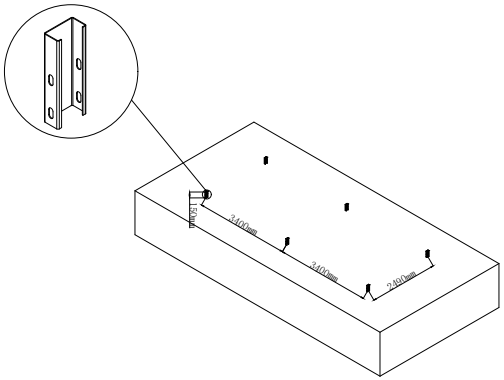
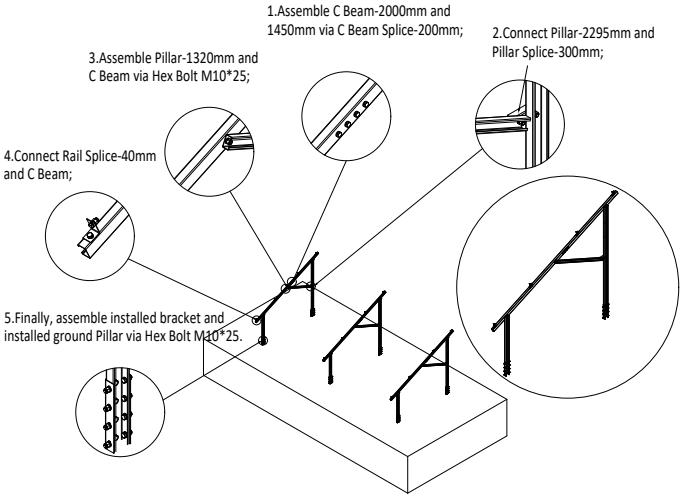
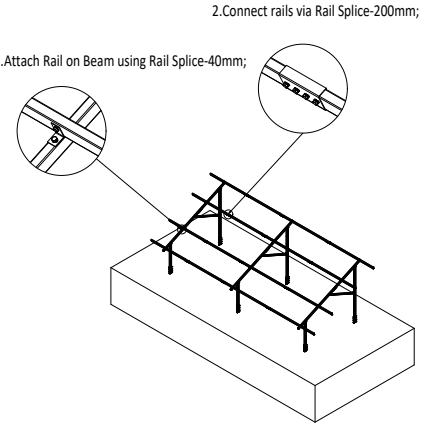


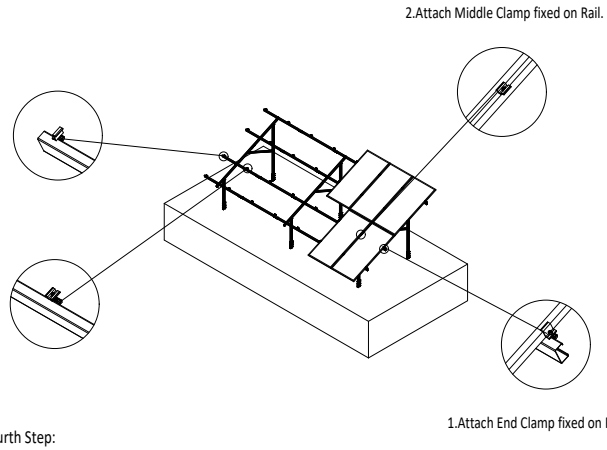
First Step:
1.Install Pillar-1650mm into the ground but 150mm on horizon.
2.Install all 1650mm pillars--see engineering design plans where mark the location of Pillar.



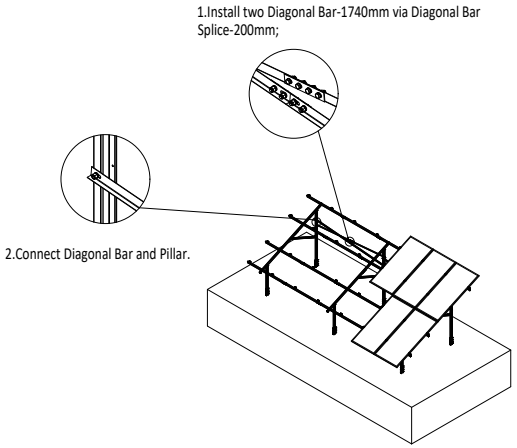
Second Step:
1.Assemble C Beam-2000mm and 1450mm via C Beam Splice-200mm;
2.Connect Pillar-2295mm and Pillar Splice-300mm;
3.Assemble Pillar-1320mm and C Beam via Hex Bolt M10*25;
4.Connect Rail Splice-40mm and C Beam;
5.Finally, assemble installed bracket and installed ground Pillar via Hex Bolt M10*25.



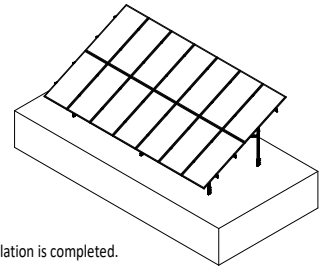
Third Step:
1.Attach Rail on Beam using Rail Splice-40mm;
2.Connect rails via Rail Splice-200mm;



Fourth Step:
1.Attach End Clamp fixed on Rail;
2.Attach Middle Clamp fixed on Rail.



Fifth Step:
1.Install two Diagonal Bar-1740mm via Diagonal Bar Splice-200mm;
2.Connect Diagonal Bar and Pillar.



Sixth Step: The installation is completed.

设计单位: Design Company: FARSUN Xiamen FarSun Technology Co., Ltd				案件名称 Proj Name	MAC steel Solar structure for 2X7 array		
				案件编号 Proj N0.	FS0124010302		
				设计标准 Design Standard			
				安装方向 Module Orientation	PORTRAIT	倾斜角度 Tilt Angle	25°
设 计 Designed by		设计日期 Design Date	2024-04-18	积雪量 Snows	127kg/m²	风 速 Wind Speed	31m/s
校 对 Checked by		审 核 Reviewed by		组件尺寸 Module Dimension	2278*1134*35		550W
批 准 Approved by		修改版次 Rev.	V1.0	组件数量 Mod'ule Quantity	14	总功率 Power Capacity	7.7KW
共 1 页 Total page	第 1 页 page	比 例 Scale	A4 1:100	地表粗度 G Roughness		单 位 Unit	MM